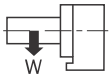
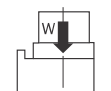
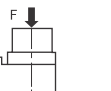
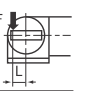
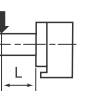




- Alta precisão coroa / sem-fim em bronze e níquel acionado por sem-fim de alta dureza que garante precisão e evita o desgaste.
- Helicoidal de duplo flanco contra postos afim de evitar folgas.
- Rolamento duplo para o máximo de rigidez na usinagem.
- Construção rígida e moderna.
- Baixa relação de redução (90:1) proporciona maior rpm.
- Dotado de passagem no centro da placa.
- Contra ponto manual (opcional pneumático / hidráulico).

MODEL NO : **CNCMT-320**

- Table Dia.
- CNCMT: Type of Manual Tilting Rotary Table
- TNC: Type of Tilting Dividing Head

ITEM / MODEL		CNCMT-201	CNCMT-250	CNCMT-320	CNCMT-400	CNCMT-500	CNCMT-630						
Table Dia (mm)		ø200	ø250	ø320	ø400	ø500	ø630						
Table Height in Horizontal (mm)		275	280	330	375	400	480						
Center Height in Vertical (mm)		190	210	270	290	330	340						
Over all Height in Vertical (mm)		317	450	755	840	745	940						
Thru-Hole Dia (mm)		30 ^{H7}	70 ^{H7}	110 ^{H7}	150 ^{H7}	180 ^{H7}	254 ^{H7}						
Width of T-slot (mm)		12 ^{H7}	12 ^{H7}	14 ^{H7}	14 ^{H7}	14 ^{H7}	18 ^{H7}						
Width of Guide Block (mm)		18 ^{H7}	18 ^{H7}	18 ^{H7}	18 ^{H7}	18 ^{H7}	18 ^{H7}						
Servo motor type		Rotating	Tilting (Scale)	Rotating	Tilting (Scale)	Rotating	Tilting (Scale)	Rotating	Tilting (Scale)	Rotating	Tilting (Scale)	Rotating	Tilting (Scale)
	MELDAS	HF-104T	Manual	HF-104T	Manual	HF-204S	Manual	HF-204S	Manual	HF-204S	Manual	HF-354S	Manual
	FANUC	α4 i		α4 i		α12 i		α12 i		α12 i		α22 i	
	SIEMENS	1FK7060		1FK7060		1FK7083		1FK7083		1FK7083		1FK7101	
HEIDENHAIN	QSY116C	QSY116C		QSY155B		QSY155B		QSY155B		QSY155C			
Gear Ratio		1:90	-	1:90	-	1:180/1:90	-	1:90	-	1:120	-	1:180	-
Min. Increment(degree)		0.001°	1°	0.001°	1°	0.001°	1°	0.001°	1°	0.001°	1°	0.001°	1°
Max. R.P.M. (rpm) (motor : 2000 / rpm)		22.2	-	22.2	-	11.1/22.2	-	22.2	-	16.7	-	11.1	-
Tilting degree		0°~105°		0°~100°		0°~100°		0°~100°		0°~100°		0°~100°	
Rotation axis	Pneu. clamp force(kg·m)(P:5kg / cm ²)	25	47	71	92	125	370						
	Hydro. clamp force(kg·m)(P:20kg / cm ²)	50	94	142	184	250	740						
	Indexing Accuracy (sec.)	25"	15"	15"	15"	15"	15"						
	Repeatability(sec.)	Unidirectional	4"	4"	4"	4"	4"	4"					
Bidirectional		8"	8"	8"	8"	8"	8"						
N.W (kgs)		90	220	310	380	450	1000						
Max. Load	Vertical 	W=40 kg	W=125 kg	W=150 kg	W=300 kg	W=350 kg	W=500 kg						
	Horizontal 	W=80 kg	W=300 kg	W=350 kg	W=500 kg	W=600 kg	W=1000 kg						
Max. Radial Load		F=600 kg	F=1208 kg	F=1375 kg	F=1585 kg	F=1880 kg	F=2080 kg						
		FxL=16 kg·m	FxL=18.2 kg·m	FxL=26 kg·m	FxL=36 kg·m	FxL=89 kg·m	FxL=185 kg·m						
		FxL=20 kg·m	FxL=72 kg·m	FxL=92 kg·m	FxL=122 kg·m	FxL=165 kg·m	FxL=228 kg·m						